

Offer Sheet

Product	Ethanol
Quantity	9,500 gallons
Net weight	66,500 lbs.
Manufacture date	March 2025
Availability	Off spec, no COA or expiration date available. One time supply
Location	Winnebago, MN 56098; material will be delivered
Date	4/28/25
COA & SDS	SDS included below, no COA

Details:

192.5 proof Denaturant level – 1.49% Moisture – 6.58%



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SAFETY DATA SHEET



1. Identification

Product identifier Denatured Fuel Ethanol

Other means of identification

Synonyms Ethanol * Grain alcohol * Denatured 200 proof alcohol * Ethyl alcohol

Recommended use Fuels and additives.

Recommended restrictions Not potable.

Manufacturer/Importer/Supplier/Distributor information

Company Name Greenfield Global Winnebago LLC

Address 711 6th Avenue S.E.

Winnebago, MN 56098

United States

Telephone (507) 893-4747

Website http://www.greenfield.com

Emergency phone number

US CHEMTREC: 1.800.424.9300 (CCN 17213)
International CHEMTREC: +1.703.527.3887 (CCN 17213)

2. Hazard(s) identification

Physical hazardsFlammable liquidsCategory 2Health hazardsSerious eye damage/eye irritationCategory 2

Germ cell mutagenicity Category 1B
Carcinogenicity Category 1B
Reproductive toxicity Category 2

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement Highly flammable liquid and vapor. Causes serious eye irritation. May cause genetic defects. May

cause cancer. Suspected of damaging fertility or the unborn child.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read

and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wash thoroughly after handling. Wear protective

gloves/protective clothing/eye protection/face protection.

Response If eye irritation persists: Get medical advice/attention. In case of fire: Use water fog,

alcohol-resistant foam, dry chemical powder, carbon dioxide to extinguish. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing. If exposed or concerned: Get medical advice/attention.

Storage Store in a well-ventilated place. Keep cool. Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise

classified (HNOC)

None known.

Supplemental information None.

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3. Composition/information on ingredients

Mixtures

Chemical name		CAS number	%
Ethanol		64-17-5	98
Natural gasoline		8006-61-9	1 - 2
Constituents			
Chemical name	Common name and synonyms	CAS number	%
Pentane		109-66-0	1.33
n-Hexane		110-54-3	0.34

Composition comments

Occupational Exposure Limits for constituents are listed in Section 8.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contactTake off immediately all contaminated clothing. Rinse skin with water/shower. Get medical

attention if irritation develops and persists.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if

present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and

symptoms/effects, acute and delayed

Headache. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Coughing.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

General information

Take off all contaminated clothing immediately. IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

Special protective equipment and precautions for firefighters

Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Water fog. Alcohol resistant foam. Dry chemical powder. Carbon dioxide (CO2).

Fire fighting

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

equipment/instructions

Use standard firefighting procedures and consider the hazards of other involved materials.

Specific methods
General fire hazards

Highly flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

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Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke, Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid contact with eyes. Avoid prolonged exposure. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

Components	Туре	Value	
Ethanol (CAS 64-17-5)	PEL	1900 mg/m3	
		1000 ppm	
Constituents	Туре	Value	
n-Hexane (CAS 110-54-3)	PEL	1800 mg/m3	
		500 ppm	
Pentane (CAS 109-66-0)	PEL	2950 mg/m3	
		1000 ppm	
US. ACGIH Threshold Limit Value	es		
Components	Туре	Value	
Ethanol (CAS 64-17-5)	STEL	1000 ppm	
Constituents	Туре	Value	
n-Hexane (CAS 110-54-3)	TWA	50 ppm	
Pentane (CAS 109-66-0)	TWA	1000 ppm	
US. NIOSH: Pocket Guide to Cher	mical Hazards		
Components	Туре	Value	
Ethanol (CAS 64-17-5)	TWA	1900 mg/m3	
		1000 ppm	
Constituents	Туре	Value	
n-Hexane (CAS 110-54-3)	TWA	180 mg/m3	
		50 ppm	
Pentane (CAS 109-66-0)	Ceiling	1800 mg/m3	
		610 ppm	

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Constituents Type Value

TWA

350 mg/m3 120 ppm

Biological limit values

ACGIH Biological Exposure Indices

Constituents	Value	Determinant	Specimen	Sampling Time
n-Hexane (CAS 110-54-3)	0.5 mg/l	2,5-Hexanedio ne, without hydrolysis	Urine	*

^{* -} For sampling details, please see the source document.

Exposure guidelines

US - California OELs: Skin designation

n-Hexane (CAS 110-54-3) Can be absorbed through the skin.

US ACGIH Threshold Limit Values: Skin designation

n-Hexane (CAS 110-54-3) Danger of cutaneous absorption

Appropriate engineering

controls

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles). Chemical goggles are recommended.

Skin protection

Hand protection Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove

supplier. Be aware that the liquid may penetrate the gloves. Frequent change is advisable.

Skin protection

Other Wear suitable protective clothing. Use of an impervious apron is recommended.

limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Chemical respirator with organic vapor cartridge and full facepiece. Use a positive-pressure air-supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where

air-purifying respirators may not provide adequate protection.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

contaminants.

General hygiene considerations

Observe any medical surveillance requirements. When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove

9. Physical and chemical properties

Appearance

Physical state Liquid.
Form Liquid.
Color Not available.
or Not available.

Odor Not available.
Odor threshold Not available.
pH Not available.
Melting point/freezing point Not available.

Initial boiling point and boiling

165 - 175 °F (73.89 - 79.44 °C)

range

Flash point 54 °F (12.222 °C) Tag Closed Cup

Evaporation rate 3.2 (Butyl acetate = 1)

Flammability (solid, gas) Not applicable.

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Upper/lower flammability or explosive limits

Explosive limit - lower (%) 3.3 Explosive limit - upper (%) 19

 Vapor pressure
 45 mm Hg (68 °F (20 °C))

 Vapor density
 1.8 (Air = 1) (78 °F (25.56 °C))

 Relative density
 0.789 (60 °F (15.56 °C))

Relative density Solubility(ies)

Solubility (water) Soluble.

Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperatureNot available.Decomposition temperatureNot available.ViscosityNot available.

Other information

Explosive properties Not explosive. **Oxidizing properties** Not oxidizing.

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the

flash point. Contact with incompatible materials.

Incompatible materials Strong oxidizing agents.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Prolonged inhalation may be harmful.

Skin contact No adverse effects due to skin contact are expected.

Eye contact Causes serious eye irritation.

Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

Headache. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and

blurred vision. Coughing.

Information on toxicological effects

Acute toxicity Not expected to be acutely toxic.

Components	Species	Test Results			
Ethanol (CAS 64-17-5)					
<u>Acute</u>					
Inhalation					
Vapor					
LC50	Rat	117 - 125 mg/l, 4 Hours			
Oral					
LD50	Rat	10470 mg/kg			
Constituents	Species	Test Results			
n Hayana (CAC 110 F1 2)					

n-Hexane (CAS 110-54-3)

Acute Dermal

LD50 Rabbit > 2000 mg/kg

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Constituents **Species Test Results** Inhalation Vapor LC50 Mouse, Rat 169.2 mg/l, 4 Hours Oral 28710 mg/kg LD50 Rat Pentane (CAS 109-66-0) Other **NOAEL** Rat > 1000 mg/kg/day **Acute Dermal** LD50 Rabbit 3000 mg/kg/day Inhalation LC50 Rat 18 mg/l, 4 Hours Oral LD50 Rat > 2000 mg/kg/day Chronic Other **NOAEL** Rat 20 mg/l

Skin corrosion/irritation

Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye

Causes serious eye irritation.

irritation

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity May cause genetic defects.

Carcinogenicity May cause cancer.

IARC Monographs. Overall Evaluation of Carcinogenicity

Natural gasoline (CAS 8006-61-9) 2B Possibly carcinogenic to humans.

NTP Report on Carcinogens

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Reproductive toxicity Suspected of damaging fertility or the unborn child.

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

EcotoxicityThe product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Species Test Results Components Ethanol (CAS 64-17-5) Aquatic Acute EC₁₀ Algae Freshwater algae 11.5 mg/l, 72 hours EC50 275 mg/l, 72 hours Freshwater algae Marine water algae 1900 mg/l Fish LC50 Freshwater fish 11200 mg/l, 24 hours

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mponents		Species	Test Results
Invertebrate	EC50	Freshwater invertebrate	5012 mg/l, 48 hours
		Marine water invertebrate	857 mg/l, 48 hours
Other	EC50	Lemna minor	4432 mg/l, 7 days
Chronic			
Algae	NOEC	Marine water algae	1580 mg/l
Fish	NOEC	Freshwater fish	250 mg/l
Invertebrate	NOEC	Freshwater invertebrate	9.6 mg/l, 10 days
		Marine water invertebrate	79 mg/l, 96 hours
Other	NOEC	Lemna minor	280 mg/l, 7 days
Other			
Acute			
Micro-organisms	LC50	Micro-organisms	5800 mg/l, 4 hours
Terrestrial			
Acute			
Plant	EC50	Terrestrial plant	633 mg/kg dw
onstituents		Species	Test Results
Hexane (CAS 110-54-3)			
Aquatic			
Acute			
Crustacea	LC50	Daphnia magna	2.1 mg/l, 48 hours
Fish	LC50	Pimephales promelas	2.5 mg/l, 96 hours
ntane (CAS 109-66-0)			
Acute			
	EC50	Selenastrum capricornutum (new Pseudokirchneriella subcapita	7.51 mg/l, 72 Hours
Aquatic			
Acute			
Crustacea	EC50	Daphnia magna	2.7 mg/l, 48 Hours
Fish	LC50	Oncorhynchus mykiss	4.26 mg/l, 96 Hours

Persistence and degradability

No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

The product has not been tested.

Mobility in soil

No data available.

Other adverse effects

The product contains a substance which has a photochemical ozone creation potential.

13. Disposal considerations

Disposal instructions

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. If discarded, this product is considered a RCRA ignitable waste, D001. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations

Dispose in accordance with all applicable regulations.

Hazardous waste code

D001: Waste Flammable material with a flash point <140 F

D018: Waste Benzene

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

SDS US **Denatured Fuel Ethanol**

14. Transport information

DOT

UN1987 **UN** number

ALCOHOLS N.O.S. **UN proper shipping name**

Transport hazard class(es)

Class 3 Subsidiary risk Label(s) 3 Ш **Packing group Environmental hazards**

> No. Marine pollutant

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Special provisions 144, 177, IB2, T4, TP1

Packaging exceptions 150 Packaging non bulk 202 Packaging bulk 242

IATA

UN1987 **UN number** Alcohols N.O.S. **UN proper shipping name**

Transport hazard class(es)

3 Class Subsidiary risk П Packing group **Environmental hazards** No. **ERG Code** 3L

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN1987 **UN** number

UN proper shipping name ALCOHOLS N.O.S.

Transport hazard class(es)

Class 3 Subsidiary risk Packing group Ш **Environmental hazards**

Marine pollutant No. **EmS** F-E, S-E

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and

the IBC Code

This product is not intended to be transported in bulk.

15. Regulatory information

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication **US** federal regulations

Standard, 29 CFR 1910,1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Natural gasoline (CAS 8006-61-9) Listed. n-Hexane (CAS 110-54-3) Listed. Pentane (CAS 109-66-0) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Toxic Substances Control Act (TSCA) All components of the mixture on the TSCA 8(b) inventory are designated

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

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chemical

Yes

Classified hazard

categories

Flammable (gases, aerosols, liquids, or solids)

Serious eye damage or eye irritation

Germ cell mutagenicity Carcinogenicity Reproductive toxicity

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

n-Hexane (CAS 110-54-3)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Pentane (CAS 109-66-0)

Safe Drinking Water Act

Contains component(s) regulated under the Safe Drinking Water Act.

(SDWA)

FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace

Ethanol (CAS 64-17-5) Low priority

US state regulations

US. Massachusetts RTK - Substance List

Ethanol (CAS 64-17-5)

Natural gasoline (CAS 8006-61-9)

n-Hexane (CAS 110-54-3)

Pentane (CAS 109-66-0)

US. New Jersey Worker and Community Right-to-Know Act

Ethanol (CAS 64-17-5)

Natural gasoline (CAS 8006-61-9)

n-Hexane (CAS 110-54-3)

Pentane (CAS 109-66-0)

US. Pennsylvania Worker and Community Right-to-Know Law

Ethanol (CAS 64-17-5)

n-Hexane (CAS 110-54-3)

Pentane (CAS 109-66-0)

US. Rhode Island RTK

Ethanol (CAS 64-17-5)

Natural gasoline (CAS 8006-61-9)

n-Hexane (CAS 110-54-3)

Pentane (CAS 109-66-0)

California Proposition 65



WARNING: This product can expose you to chemicals including Benzene, which is known to the State of

California to cause cancer and birth defects or other reproductive harm. For more information go

to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

Benzene (CAS 71-43-2) Listed: February 27, 1987

California Proposition 65 - CRT: Listed date/Developmental toxin

Benzene (CAS 71-43-2) Listed: December 26, 1997 Toluene (CAS 108-88-3) Listed: January 1, 1991

California Proposition 65 - CRT: Listed date/Male reproductive toxin

Benzene (CAS 71-43-2) Listed: December 26, 1997 n-Hexane (CAS 110-54-3) Listed: December 15, 2017

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Natural gasoline (CAS 8006-61-9) n-Hexane (CAS 110-54-3)

Pentane (CAS 109-66-0)

International Inventories

Country(s) or region Inventory name On inventory (yes/no)* Australia Australian Inventory of Industrial Chemicals (AICIS) Yes

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Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances	Yes

(PICCS)

Taiwan Taiwan Chemical Substance Inventory (TCSI) Yes Toxic Substances Control Act (TSCA) Inventory United States & Puerto Rico Yes

16. Other information, including date of preparation or last revision

Inventory name

Domestic Substances List (DSL)

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Country(s) or region

Canada

Health: 2* HMIS® ratings

Flammability: 3 Physical hazard: 0

Disclaimer

This product is subject to Greenfield Global Inc.'s terms and conditions, which can be found at http://www.greenfield.com/tc-po-can/. The information in this SDS is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. The information in this safety data sheet must be regarded as a description of the safety requirements relating to the material and not as a guarantee of the properties thereof. No warranty guarantee or representation is made to its accuracy, reliability, or completeness. It is the user's responsibility to satisfy itself as to the suitability of such information for its own particular use. This information relates only to the specific product designated and may not be valid for such product used in combination with any other materials or in any process. It is at all times the responsibility of the user to take all necessary measures to comply with legal requirements and local regulations applicable to the use, storage, or handling of the product. THE COMPANY MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY WARRANTY OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, COURSE OF PERFORMANCE, OR USAGE OF TRADE, ALL OF WHICH ARE EXPRESSLY DISCLAIMED. Given the variety of factors that can affect the use and application of the product, which are uniquely within the user's knowledge and control, it is essential that the user evaluate the product to independently determine whether it is fit for a particular purpose, suitable, safe, and/or lawful for user's method of use or application.

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On inventory (yes/no)*

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).